

# CASE CONSTRUCTION

At Country Cabinets, we construct all of our cabinets according to the Architectural Woodwork Institute's Quality Standards guidelines for Custom Grade cabinets.

1] Face Frame: Our Face Frames are assembled using pocket screws and glue. Country Cabinets then sands the frames to thickness using our wide belt sander. Once the face frames are nailed to the cabinets, they are puttied and sanded by hand to 150 grit.

2] Case: All case parts are made of 3/4 " thick materials to prevent warping and sagging. Country Cabinets offers melamine and finished wood interiors. All fixed parts are set in dados for strength and durability.

3] Adjustable Shelf: All shelves are 3/4 " thick. Melamine or veneered material is used. Country Cabinets then applies either wood or PVC edge banding to the faces of the shelves.

4] Bottom/Fixes Shelf: The cabinet bottoms and fixed shelves are assembled flush with the face frame members. This is a nice finishing touch and shows our attention to detail.

5] Finished Ends: Finished ends are belt sanded flush with the Face Frame. Then they are hand finish sanded to 150 grit. Furniture grade paneled ends are also available.

6] Backs: Cabinets come with 1/4 " backs with 3/4 " hang strip. = 1" of wood attached to the wall. Material quality is extremely important. We use only Select and Better grade hardwoods and Grade A veneers to give you the highest quality, best looking products.



# DOOR & DRAWER CONSTRUCTION

All of our doors and drawers are constructed using techniques to ensure long-lasting strength and appearance. Many combinations of door styles and hardware are available, allowing you to create your own look.

1] Drawer Front: Drawer fronts are constructed of solid wood with grain running horizontally along the cabinet. A variety of edge profiles and routed patterns are available to choose from. Paneled fronts are available for a fine furniture look.

2] Drawer Box: Drawer boxes are built from solid maple with a maple plywood bottom for strength. The drawer joints are dovetailed together to ensure years of trouble free operation.

3] Drawer Slide: Our standard drawer slides come with full extension undermounts and built in soft close slides with a 85 pound capacity. Other slides are available for different applications.

4] Door Frame: Stiles and rails are made of solid wood and are joined using the "cope and stick" technique. Doors are glued, pinned and hand-clamped for tighter joints.

5] Hinges: Concealed European soft close hinges come standard. There are a number of other hinges available depending on the desired application.

6] Door Panel: Raised panels are constructed of solid wood and joined using a glue joint. Foam spacers are used to allow for panel expansion due to humidity changes.

Construction quality is our highest priority. We use proven joinery methods, excellent glues, robust hardware, and craftsmanship backed by many years of great experience.



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